

# RUST COAT INT./EXT. GLOSS LATEX 84-SERIES

## **Description**

BeautiTone Interior and Exterior is a premium latex rust paint developed to perform optimally through the combination of resin and proprietary formulation. The Rust Coat offers remarkable adhesion, superior rust inhibition, and smooth finish for a multitude of surfaces.

## **Recommended Substrates**

Best Choice for Metal (Bare or Sound) – Excellent performance on Wood and Concrete \*\*Vertical Use Only

## **Product Information**

84-00W White (Base) - Tintable 84-03\* Clear Base

84-04\* Medium Base

84-10 Black

\*Must be tinted before use. Refer to the formula book or colour matching system for colour formulas and tinting instructions. \*Some tints, drastic colour changes, or porous substrate may require the use of 84-00W as a base coat or more than two coats to achieve a uniform finish.

### **Features**

Premium Paint and Primer in One Superior Corrosion Resistance Durable Finish Excellent Adhesion Acrylic Formulation Home Owners Guarantee

## **Benefits**

**Excellent Rust Inhibition** 

Smooth spray application and promotes exceptional hiding and coverage

Ideal for Marine use for above water line Ideal for Commercial and Residential Use Excellent long-term performance and durable finish

# **Regulatory Conformance and Approvals**

Meets stringent VOC regulation - 200 g/L (based on 84-00W)

## **Technical Data**

Vehicle Type: 100% Acrylic

**Gloss Range:** >75 Gloss @ 60° angle (based on 84-00W) **Spread Rate**: Up to 40m² or 400 ft² per gallon on smooth and non-porous surfaces. Spread Rate do not include loss due to surface irregularities, surface porosity, material loss, and application method.

Volume Solids\*: 34% based on 84-00W
Weight Solids\*: 44% based on 84-00W
\*Weight per 3.64L can – 4.7kg including can
Drying Time: @ 21°C; 50% Relative Humidity

To Touch – 1-3 hours To Recoat – 2-4 hours To Full Cure – 30 days

Drying times will vary depending on ambient temperature, humidity, film build, colour, and air movement.

### **Surface Temperature:**

Material – 15°C (60°F) to 30° (85°F) Ambient - 15°C (60°F) to 30° (85°F) Substrate - 15°C (60°F) to 30° (85°F)

Storage of material at elevated temperatures for prolonged periods may affect product.

Viscosity: 89-94 Krebs Units @ 25°C

Flash Point: N/A

**Disposal**: Contact your local environmental regulatory office or your municipality for specific guidelines

#### **Container Sizes:**

84-00W	911ml	1825-003	3.64L	1825-004
84-03	850ml	1825-007	3.40L	1825-008
84-04	870ml	1825-009	3.48L	1825-011
84-10	925ml	1825-001	3.70L	1825-002

## **General Preparatory Steps and Application Info**

- -Surface must be Clean, Dull and Dry.
- -Surface must be in sound condition and free of rust
- -Remove all loose and peeling paint, dirt, mildew, grease, stains, and any other surface contamination with appropriate cleaner.
- -Sand all glossy (alkyd paints) and rough surfaces.
- -Can be applied on Galvanized metal
- -Minimum of 2 coats for optimum protection from corrosion.
- -Not intended for floor use or Horizontal use. Please consult with your local paint department.
- -Not intended for use on new or bare wood. Please consult with your local paint department.

Not for use below waterline. Please consult with your local paint department.

- -Ideal dry and recoat times are based on 70° @ 50% relative humidity.
- -Follow label directives for application and primer requirement. Consult your local Paint Department.
- -Cross ventilation and adequate air exchange will help reduce dry time and minimize odours.
- -For optimum protection from corrosion. Apply a minimum of three coats.

**Application Equipment:** Apply with a high-quality brush, roller, paint pad, or sprayer. Sprayer – 0.015"-0.021" nozzle tip at manufacture PSI recommendation. Brush – Polyester / Nylon. Roller – 5mm – 10mm nap cover.

**Thinning**: Water - Not necessary but no more than 10%-12% of volume.

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