



# Signature Series

## Interior/Exterior Latex Acrylic Primer Sealer Undercoat

### 80-10

#### Features and Benefits

- ◆ 100% acrylic
- ◆ Dries fast
- ◆ Interior and Exterior
- ◆ Tintable
- ◆ High hiding
- ◆ Super adherent
- ◆ Spatter resistant
- ◆ Easy soap and water clean up
- ◆ Resists Mildew\*
- ◆ Home Owner's Guarantee
- ◆ MPI – 50
- ◆ VOC's are  $\leq 150$  g/L –white

#### Recommendations

- ◆ Good for:
  - \* Aluminum and vinyl siding
  - \* Wall board
  - \* Plaster
  - \* Masonry
  - \* Glossy surfaces

#### Limitations

- ◆ Not recommended for bare woods.
- ◆ All wood must be properly sealed with 59-20 or 118-00 to prevent tannin bleed through. 2 generous coats 24 hours between coats.
- ◆ Never paint in direct sun, extreme heat or if rain is imminent.
- ◆ Temperature must be 10 °C for a minimum of 48 hours.
- ◆ Do not apply in damp conditions or where mildew is present. (remove all traces of mildew)
- ◆ Must be top-coated .

#### Optimal Performance Guidelines

- ◆ Always use premium applicators. Synthetic bristle brush and high quality lint free rollers are recommended. May be sprayed.
- ◆ While applying paint, always maintain a wet edge and a liberal uniform film thickness.
- ◆ All surfaces must be clean, dull, dry, and free of dust, grease, wax, or any other contaminants.
- ◆ Rusty nail heads must be sealed with an Alkyd Primer Sealer.
- ◆ Follow label/lid directions for application.

\*Treated with a Fungicide to protect the Paint itself from the growth of mildew

#### Technical Information

Gloss Range

$\leq 5$  (60 ° angle)

Vehicle Type      Acrylic

Spreading Rate

4 litres will cover up to 40 square meters or up to 400 square feet per coat, depending on the porosity and texture of the substrate.

% Solids

(based on untinted primer)

by Volume:      30.95

by Weight:      43.75

Weight per 3.78 L: 5.220 Kg including can

Dry Time (Based on untinted primer)

To Touch:      1 hour

To Recoat:      4 hours

Full Cure:      30 days

Note: Additional dry time may be required for high humidity or cool temperatures

Surface Temperature

Minimum:      10 °C      or      50 °F

Maximum:      32 °C      or      90 °F

Storage Temperature

Minimum:      5 °C      or      41 °F

Maximum:      35 °C      or      95 °F

Note: 19L plastic pails stored at high temperatures for prolonged periods may experience skinning

Viscosity      95 – 103 Krebs Units

Flash Point      N/A

Container Sizes

80-10 – White	911 mL	1850-205
	3.64 L	1850-704
	18.2 L	1850-713

\*communiquer avec le service municipal pour connaître les consignes d'élimination de la peinture.\*