



Rust Coat Interior/Exterior Alkyd 64-series

Features and Benefits

- ◆ Urethane fortified
- ◆ Superior corrosion resistance
- ◆ Ideal for Marine use above water line
- ◆ Interior and exterior Durable finish
- ◆ Paint and primer in one
- ◆ Available in ready mix colours, white and black
- ◆ Home Owner's Guarantee
- ◆ VOC- Paints : 400- 500g/l Primers & Aluminum:500 – 560 g/l Note: These levels apply to product manufactured prior to Sept. 2010

Recommendations

- ◆ Good for interior and exterior surfaces such as:
 - * Bare or sound rusted metal
 - * Bicycles, swing sets, garden tools, lawn furniture, storage sheds
 - * Farm machinery

Limitations

- ◆ Never paint in direct sun, extreme heat or if rain is imminent
- ◆ Temperature must be between 10 °C and 32 °C for a minimum of 48 hours.
- ◆ Do not apply in damp conditions or where mildew is present. (remove all traces of mildew)
- ◆ Cross ventilation and adequate air exchange will help reduce dry time and minimize odors.
- ◆ Submerge or rinse paint/solvent soaked rags in water to prevent spontaneous combustion.
- ◆ Keep away from open spark or flame.

Optimal Performance Guidelines

- ◆ Always use premium applicators. Pure bristle brushes and high quality lint free rollers are recommended. May be sprayed. Spraying may require thinning, use up to 10% Safe Solution (C17-95) **DO NOT OVER THIN.**
- ◆ While applying paint, always maintain a wet edge and liberal uniform film thickness.
- ◆ Note; galvanized metal must be properly prepared and primed with 580-10. 2 coats are recommended.
- ◆ Before painting be sure that enough paint is purchased & boxed together to ensure a uniform colour.(especially critical for tints & colors)
- ◆ Rusted surfaces must have loose and flaking rust removed. For best results on rusty surfaces prime with 64-18, 64-41, or 64-42. Paint must be applied to a sound surface for maximum durability and protection.
- ◆ Follow label/lid directions for surface preparation, application & primer requirements.

Technical Information

Gloss Range	60 ° angle
White – 85 +	Primers ≤ 10
Vehicle Type	Alkyd / Urethane Blend
Spreading Rate; 1 litre will cover up to 10 square meters or up to 100 square feet per coat, depending on the porosity and texture of the substrate.	
% Solids (Based on White)	
by Volume:	48.26
by Weight:	62.98
Weight per 3.64 L:	4.569 Kg including can

Dry Time

(Based on White in normal conditions)

To Touch:	5 hour
To Recoat:	12-24 hours

High humidity and cooler temperatures will slow dry time

Surface Temperature

Minimum:	10 °C	or	50 °F
Maximum:	32 °C	or	90 °F

Storage Temperature

Minimum:	5 °C	or	41 °F
Maximum:	35 °C	or	95 °F

Note: 19L pails stored at high temperatures for prolonged periods may experience skinning

Viscosity 84 - 89 Krebs Units

Flash Point 42 ° C

Ready-Mix Colors & Container Size;

64-00W White	64-20 Brown	64-33 International Red
235 ml 1823-058	235 ml 1822-308	235 ml 1823-833
911 ml 1823-227	946 ml 1822-433	925 ml 1823-888
3.64 L 1823-423	3.78 L 1822-567	3.70 L 1823-931
18.2 L 1823-600	64-21 Yellow	64-35 New Holland Blue
64-03 Clear Base	235 ml 1822-317	235 ml 1823-952
850 ml 1823-183	946 ml 1822-442	925 ml 1823-950
3.40 L 1823-389	3.78 L 1822-576	3.70L 1823-948
17.0L 1823-945	64-25 Dark Blue	64-36 Kubota Orange
64-04 Medium Base	235 ml 1822-353	235 ml 1823-942
870 ml 1823-192	946 ml 1822-488	946 ml 1823-943
3.48 L 1823-398	3.78L 1822-610	3.78L 1823-941
17.4L 1823-946	64-10 Gloss Black	64-26 Fire Red
64-10 Gloss Black	235 ml 1823-030	235 ml 1822-362
235 ml 1823-030	946 ml 1823-236	946 ml 1822-497
946 ml 1823-236	3.78 L 1823-432	3.78 L 1822-629
3.78 L 1823-432	18.9L 1823-947	64-27 Grey
18.9L 1823-947	64-17 Flat Black	235 ml 1822-371
64-17 Flat Black	235 ml 1823-049	946 ml 1822-503
235 ml 1823-049	946 ml 1823-245	3.78 L 1822-638
946 ml 1823-245	3.78 L 1823-441	64-28 Green
3.78 L 1823-441	64-19 Flat White	235 ml 1822-380
64-19 Flat White	235ml 1822-291	946 ml 1822-512
235ml 1822-291	925 ml 1822-424	3.78 L 1822-647
925 ml 1822-424	3.70 L 1822-558	64-29 Aluminum
3.70 L 1822-558	64-29 Aluminum	235ml 1822-399
	235ml 1822-399	946ml 1822-521
	946ml 1822-521	3.78L 1822-656
	3.78L 1822-656	64-41 White Primer
		946 ml 1822-530
		3.78 L 1822-665
		64-42 Grey Primer
		946 ml 1822-549
		3.78 L 1822-674

Also available in Aerosol

Contact your local municipal office for specific disposal guidelines in your region.