



RUST COAT INT./EXT. GLOSS ALKYD 64-SERIES

Description

BeautiTone Interior and Exterior is a premium alkyd urethane rust paint developed to perform optimally through the combination of resin and proprietary formulation. The Rust Coat offers remarkable adhesion, superior rust inhibition, and smooth finish for a multitude of surfaces.

Recommended Substrates

Best Choice for Metal (Bare or Sound)

Product Information

64-00W White / Tint Base	64-20 Brown	64-33 International Red
64-21 Yellow	64-35 New Holland Blue	64-03* Clear Base
64-04* Medium Base	64-25 Dark Blue	64-36 Kubota Orange
64-10 Gloss Black	64-26 Fire Red	64-37 New J. D. Green
64-17 Flat Black	64-27 Grey	64-18 Red Oxide Primer
64-19 Flat White	64-28 Green	64-41 White Primer
64-29 Aluminium	64-42 Grey Primer	

**Must be tinted before use. Refer to the formula book or colour matching system for colour formulas and tinting instructions. *Some tints, drastic colour changes, or porous substrate may require a primer coat or more than two coats to achieve a uniform finish.*

Features

- Premium Paint and Primer in One
- Superior Corrosion Resistance
- Durable Finish
- Excellent Adhesion
- Alkyd/Urethane Formulation
- Home Owners Guarantee

Benefits

- Excellent Rust Inhibition
- Smooth application and promotes exceptional hiding and coverage
- Ideal for Marine use for above water line
- Excellent long-term performance and durable finish

Regulatory Conformance and Approvals

Meets stringent VOC regulation – $\leq 400\text{g/L}$ (based on 64-00W), $\leq 500\text{g/l}$ (based on 64-29)

Technical Data

Vehicle Type: Alkyd/Urethane Blend - Clean up with Home Paint Thinner

Gloss Range: >85 Gloss (based on 64-00W), ≤ 10 Primers @ 60° angle

Spread Rate: Up to 40m^2 or 400ft^2 per gallon on smooth and non-porous surfaces. Spread Rate do not include loss due to surface irregularities, surface porosity, material loss, and application method.

Volume Solids*: 48% based on 64-00W

Weight Solids*: 63% based on 64-00W

**Weight per 3.64L can – 4.5kg including can and cap*

Drying Time: @ 21°C ; 50% Relative Humidity

To Touch – 5 hours

To Recoat – 12-24 hours

To Full Cure – 14+ days

Drying times will vary depending on ambient temperature, humidity, film build, colour, and air movement.

Surface Temperature:

Material – 15°C (60°F) to 30° (85°F)

Ambient - 15°C (60°F) to 30° (85°F)

Substrate - 15°C (60°F) to 30° (85°F)

Storage of material at elevated temperatures for prolonged periods may affect product.

Viscosity: 84-89 Krebs Units @ 25°C

Flash Point: 41°C

Disposal: Contact your local environmental regulatory office or your municipality for specific guidelines

Container Sizes:

64-00W 235ml 1823-058	473ml 1823-031
64-00W 911ml 1823-227	3.64L 1823-423 18.2 L 1823-600
64-20 235ml 1822-308	473ml 1823-036 946ml 1822-433 3.78L 1822-567
64-33 925ml 1823-888	3.70L 1823-931
64-03 850ml 1823-183	3.40L 1823-389 17.0L 1823-945
64-21 946ml 1822-442	3.78L 1822-576
64-35 235ml 1823-952	473ml 1823-040 925ml 1823-950 3.70L 1823-948
64-04 870ml 1823-192	3.48L 1823-398
64-25 946ml 1822-488	3.78L 1822-610
64-36 946ml 1823-943	3.78L 1823-941
64-37 946ml 1823-951	3.78L 1823-949
64-10 946ml 1823-236	3.78L 1823-432
64-26 235ml 1822-362	473ml 1823-037 946 ml 1822-497 3.78L 1822-629
64-17 235ml 1823-049	473ml 1823-033 946 ml 1823-245 3.78L 1823-441
64-27 473ml 1822-038	946ml 1822-503 3.78L 1822-638
64-18 925ml 1823-361	3.70L 1823-566
64-19 925ml 1822-424	473ml 1823-034 3.70L 1822-558
64-28 946ml 1822-512	3.78L 1822-647
64-41 946 ml 1822-530	3.78L 1822-665
64-29 235ml 1822-399	473ml 1823-039 946ml 1822-521 3.78L 1822-656
64-42 946ml 1822-549	3.78L 1822-674

General Preparatory Steps and Application Info

- Surface must be Clean, Dull, and Dry.
- Surface must be in sound condition and free of rust.
- Remove all loose and peeling paint, dirt, mildew, grease, stains, and any other surface contamination with appropriate cleaner.
- Sand all glossy finishes (alkyd paints) and rough surfaces.
- Do not apply on Galvanized metal.
- Not proposed for floor use or Horizontal use. Please consult with your local paint department.
- Not proposed for use on new or bare wood. Please consult with your local paint department.
- Not for use below waterline. Please consult with your local paint department.
- Ideal dry and recoat times are based on 70° @ 50% relative humidity.
- Follow label directives for application and primer requirement. Consult your local Paint Department.
- Cross ventilation and adequate air exchange will help reduce dry time and minimize odours.
- Submerge or rinse paint solvent rages in water to prevent spontaneous combustion.
- Keep away from open spark or flame.
- Important to extinguish any pilot light if using in proximity.
- Avoid cool or damp (dew) conditions pre and post application as it will damage the coating. Finish will appear dull and shiny.

Application Equipment: Apply with a high-quality brush, roller, paint pad, or sprayer. **Sprayer** – 0.015"-0.021" nozzle tip at manufacture PSI recommendation. **Brush** – Pure Bristle. **Roller** – 5mm – 10mm nap cover.

Thinning: Home Paint Thinner - Not necessary but no more than 10%-12% of volume.