



ACRYL-LOK BLOCK iT PRIMER SEALER 118-10

Features and Benefits

- ◆ Water based Epoxy
- ◆ Dries fast
- ◆ Interior and Exterior
- ◆ Super Stain Blocking properties
- ◆ Acts as a barrier coat and blocks stains and odors
- ◆ Easy soap and water clean up
- ◆ Home Owner's Guarantee
- ◆ VOC's are ≤ 175 g/L- White

Recommendations

- ◆ Good for:
 - * Drywall, plaster and masonry
 - * Wood, hardboard, ceramic tile and ferrous metal
 - * Act as a barrier for stains; such as smoke damage, crayon, lipstick and most inks
 - * Blocks persistent odours from food, pets and smoke

Limitations

- ◆ Some tannin acid may bleed through on woods
- ◆ Never paint in direct sun, extreme heat, or if rain is imminent.
- ◆ Temperature must be 10 °C for a minimum of 48 hours.
- ◆ **Must be top-coated.**
- ◆ Not recommended for floors or inside showers.
- ◆ DO NOT MIX THIS PRIMER with any other wet paints or primers as gelling will occur
- ◆ DO NOT TINT
- ◆ Ensure all tools and surfaces are clean and free of other wet paints

Optimal Performance Guidelines

- ◆ Always use premium applicators. Synthetic bristle brush and high quality lint free rollers are recommended. Product can also be sprayed. For best performance use this product is un-thinned.
- ◆ For maximum adhesion clean surfaces with TSP Plus
- ◆ Glossy surfaces and most metals should be DULLED by sanding and solvent wiped.
- ◆ If mildew is present remove with Natura Mildew off or 3 parts water and 1 part bleach and rinse well.
- ◆ For Fire restoration, clean smoke damaged surfaces with Home TSP Plus or Natura Safe Prep thoroughly before priming.
- ◆ When priming over greasy surfaces or stains such as lipstick or crayon, solvent wash first.
- ◆ While applying paint/primer always maintain a wet edge and a liberal uniform film thickness.
- ◆ **When priming over stains: 2 generous coats of primer may be needed to hold back stain, allow 24 hrs between coats and before top coating with either a Latex or Alkyd product.**
- ◆ Follow label directions for application.
- ◆ **Stain Blocking:** test for stain bleed through by applying the topcoat to a small section of primed area. If stain bleeds through, apply a second coat of primer. Allow to dry 8 hrs to 24 hrs. **MUST BE TOPCOATED TO LOCK IN STAINS**
- ◆ New wood should be sanded to remove mill glaze and dead wood fibres
- ◆ **Odours:** for persistent odours apply a second coat of primer, allow to dry overnight before top coating

- ◆ **New or Bare Wood:** ensure mill glaze is removed. For wood prone to heavy tannin stains, apply 2 coats of primer. Wait 24 hrs between primer coats before top coating.

Technical Information

Gloss Range	≤ 10 (60° angle)	
Vehicle Type	Water Based Epoxy	
Spreading Rate	4 litres covers approximately 40m ² per coat, depending on the porosity and texture of the substrate.	
% Solids		
By Volume:	31.2	
By Weight:	47.3	
Weight per 3.70 L:	5.24 Kg including can	
Dry Time	(Based on normal conditions)	
To Touch:	1-2 hours	
To Recoat:	8 hours or overnight	
Full Cure:	30 days	

High humidity and cooler temperatures will slow dry time
Priming over stains: 2 generous coats of primer are needed to hold back stain from topcoat, allow 8-24 hrs. between coats and before top coating.

CROSS VENTILATION WILL REDUCE DRY TIME AND ODOUR

Surface Temperature		
Minimum:	10 °C	or 50 °F
Maximum:	32 °C	or 90 °F
Storage Temperature		
Minimum:	5 °C	or 41 °F
Maximum:	35 °C	or 95 °F
Note: 19L plastic pails stored at high temperatures for prolonged periods may experience skinning		
Viscosity:	90 - 95 Kreb Units	
Flash Point	N/A	
Container Sizes		
118-10 - White	925 ml	1850-790
	3.70 L	1850-791

Contact your local municipal office for specific disposal guidelines in your region.